

Work Order ID 65007

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Wednesday, January 05, 2011 1:26:34 PM

Item ID: D412-698-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Door Opener, LH/RH

Start Date: 1/5/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 1/14/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 11-01-5

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-698-023

CHG002

8/1/11

JF for CL 11-01-07

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/1/11 SP (30)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/1/11

(B)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Required Date: 1/14/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-698-023 Location: <u>10</u> PPP Rev: <u>B</u>								(3)
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/1/12

11/01/12

MF

11-01-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 65007

Parent Item: D412-698-023

Parent Item Name: Automatic Door Opener, LH/RH

Start Date: 1/5/2011

Required Date: 1/14/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A New Issue 07-07-12 JLM
IPP rev B ecn 1207 08.07.03 EC verified by:LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date* Issued	Status
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AN960JD516L

NAS1149D0516J

Purchased

No

120

Each

65.0000

2

6

Washer

Location

Loc Qty

Loc Code

ST347

65

112466

65

D3552-11

Manufactured

No

120

Each

3.0000

1

3

Door Prop

Location

Loc Qty

Loc Code

ST272

3

63927

3

D3594-043

Manufactured

No

120

Each

8.0000

1

3

Floor Doubler Assembly, LH

Location

Loc Qty

Loc Code

ST234B

8

53712

4

64084

4

D3594-044

Manufactured

No

120

Each

7.0000

1

3

Floor Doubler Assembly, RH

Location

Loc Qty

Loc Code

ST234B

7

64085

7

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Start Date: 1/5/2011

Required Date: 1/14/2011

Start Qty: 3.00

Required Qty: 3.00

D3594-5 Manufactured No

120 Each

14.0000

1 3



Door Doubler

Location

Loc Qty

Loc Code

ST234A

14

64086

14

D3622-1 Manufactured No

120 Each

7.0000

2



Ball Stud

Location

Loc Qty

Loc Code

ST070

7

63928

7

MS20426AD4-4 Purchased No

120 Each

3,274.000

2



Rivet

Location

Loc Qty

Loc Code

ST316

244

15541

244

ST317

3030

116188

3030

MS21073L5 Purchased No

120 Each

66.0000

1



nut plate

Location

Loc Qty

Loc Code

ST303

66

113660

66

B58968 1/11/11

6 1/11/11

6 1/11/11

6 3 1/11/11

3

W/O:		WORK ORDER CHANGES					
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7.0 PARTS LIST - PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		AN960JD10L	WASHER
	2	AN960JD516L	WASHER
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW